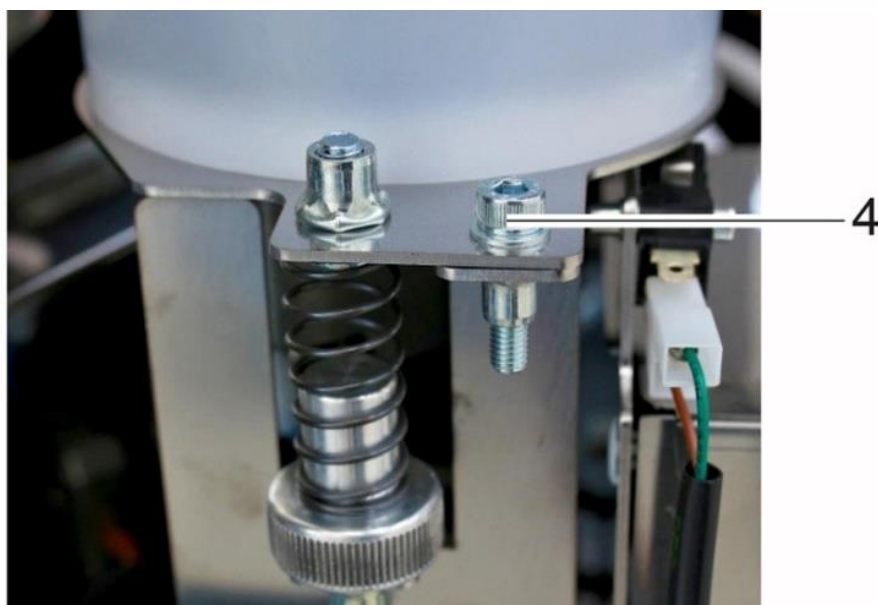


To move the Color Tester we have to secure the following components

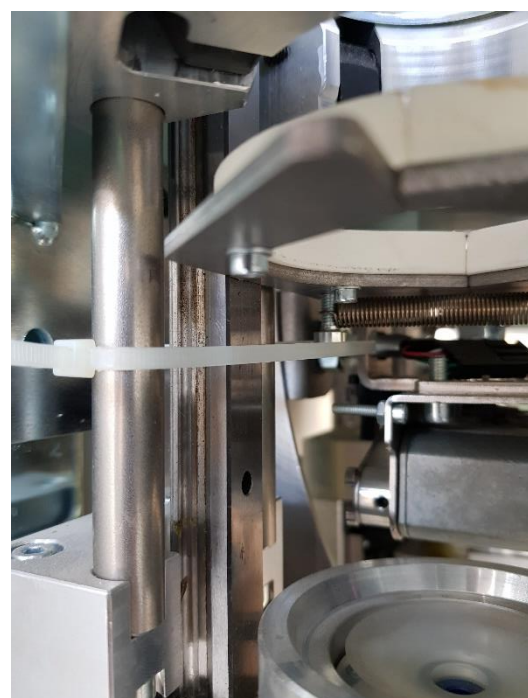
- ✓ Blocking of the colouring groups. Screw in the Allen screw (4) which activates the colouring reserves so that we can prevent the tank from moving.



- ✓ Fix the 12 colouring groups to the base with 6x16 screws and washer.

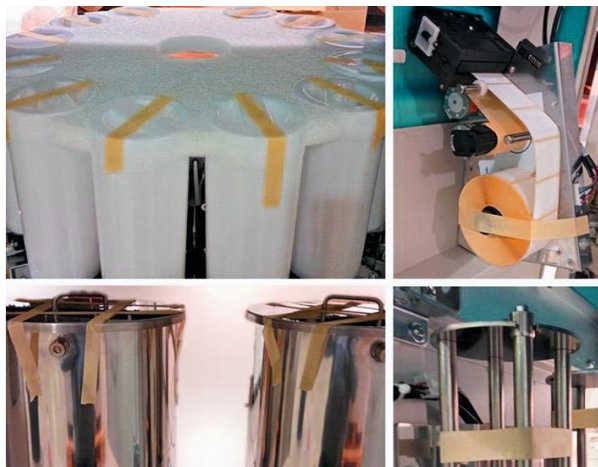


- ✓ Secure the Cartesian shaft with two cable ties in the cover system 2



Use paper tape to fix the components on the list:

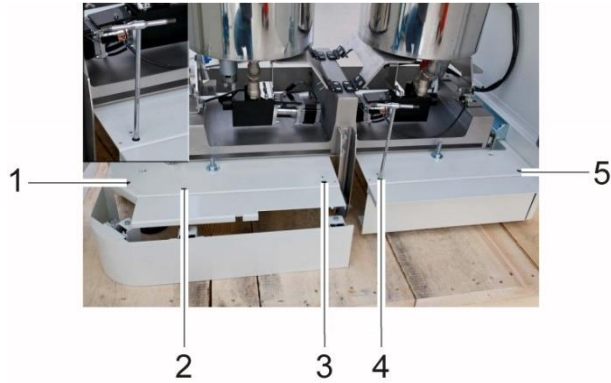
- ✓ Remove lids and cans from the tanks.
- ✓ the lids of the dye tanks; place the plastic star between the tanks;
- ✓ the printer roll;
- ✓ the stainless steel lids on the tanks;
- ✓ the removable rods of the cover magazines



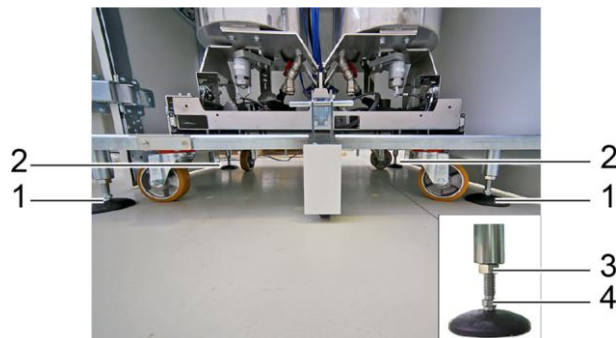
- Block the tanks of the bases with two 6x16 screws and M6 nut.



- Remove the two lower protections on the front of the machine by unscrewing their fixing screws with a 5mm Allen key (screws 1, 2, 3 for the left protection; screws 4, 5 for the right protection).



- Screw on the 4 feet that prevent the equipment from moving.



- In the case of using the platform, lift the equipment from the back.



-Secure with 4 M10x200 screws and 4nuts D10 screws, if necessary, remove the lower panel to facilitate access to the screws.



- Also if a skate is used it can be moved safely from the back.

- It is advisable to protect the equipment with a plastic film to avoid scratches to the paint or decoration, if you have your cardboard box use it for transport.



-We advise the transfer with little product in the colouring and base tanks.  
For the dyestuffs 500ml for the bases 4litres.



## Color Tester HOW TO MOVE A Color Tester

Company:  
**Alfa S.r.l.**

### Recommendations after the transfer

After positioning the Color Tester and seeing it unpacked, unlock all components.

It is advisable to:

Visually and physically check that there are no loose screws in the y-axis, x-axis.

- ✓ -Charge the covers and canisters checked that they make contact with the respective micros.
- ✓ -Make sure that the doors close properly and that the microphones make contact.
- ✓ -Make movements with manuals with the Display Touch in Operation.

Loading of storage bins.

Position the clamp in the dispensing area.

Carry out capping with the capper 1 / 2.

Carry out positive and negative discharges.

- ✓ -Once the machine is on standby to perform about 6 dispensing tests, the idea is to test
- ✓ the two capping systems to see if there are no y-axis pitch losses, x-axis.
- ✓ To do this, we remove the covers from the capping system 2, once this has been done, only capping system 1 will be active. In this way, we carry out 3 tests, remove the covers from store 1 and load them in store 2, thus controlling capping system 2.
- ✓ -We also check that the label is correctly made.
- ✓ -We recommend to stay in the business for a few hours to follow the operation and support the business operator.
- ✓ -Leave to the operator the maintenance sheet of the Color Tester and the work plan to be carried out so that it works correctly.