

2. UNPACKING

2.1. GENERAL RECOMMENDATIONS




The machine is delivered on a wooden pallet covered with corner protectors and triple wall cardboard in order to avoid any risk of damage during transport.

All the accessories supplied are contained in the same wooden case.

2.1.1. DIMENSIONS OF THE PACKAGE

The dimensions of the package depend on the machine configuration. In Desk Master versions, a module is normally packed separately and added to the Tinting part during installation.

| | DT12/16 | DT24 | DM12/16+4LP | DM12/16+4HP | MMH | MM HP |
|----------------------|------------|---------|-------------|-------------|---------|---------|
| Pallet width (W) | 1520 mm | 1980 mm | 1980 mm | 1980 mm | 2200 mm | 900 mm |
| Pallet depth (D) | 980 mm | 980 mm | 980 mm | 980 mm | 980 mm | 980 mm |
| Height on pallet (H) | 1530 mm | 1530 mm | 1530 mm | 1530 mm | 1530 mm | 1150 mm |
| Weight (empty) | 260/290 Kg | 390 Kg | 350/380 Kg | 430/460 Kg | 270 Kg | 190 Kg |

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|  | WARNING: DO NOT PERFORM ANY OPERATION BEFORE CAREFULLY READING THE WHOLE OPERATOR'S MANUAL. |
|  | WARNING: HANDLE WITH A DOUBLE FORK-LIFT TRUCK, TRANSPALLET OR SIMILAR DEVICE WITH A CAPACITY OF AT LEAST 500KG. |
|  | NOTE: NEVER DISPOSE OF THE MACHINE PACKAGING IN THE ENVIRONMENT AFTER UNPACKING. TAKE IT TO THE SPECIFIC COLLECTION POINT. |

2.2. UNPACKING

The unpacking procedure described in this paragraph is conceptually valid for all the individual packages, regardless of the configuration.

- Using a cutter, carefully remove the straps.
- Lift the wooden cover (1), remove it and place it on the ground close to the machine.
- Slide the cardboard box upwards and remove the internal Pluriball protections of the machine.



- Cover (1) can be used as a saddle to unload the machine from the pallet.



- Remove the 4 brackets (2) that fix the machine to the pallet by loosening the M8 retaining nuts (3) with a 13mm wrench.



- Use a hammer to slide out the strips that support the machine (4) while checking that the latter remains on the wheels.



- Slowly push the machine on the pallet by letting it slide on the wheels.

This operation must be performed by at least two operators, keeping the machine from both sides to avoid unbalances, overturning or loss of control during the descent. Check that the footboard does not move when the machine passes from the pallet to it.

- Place the machine in its installation place, on a surface suitable for sustaining its weight or on perfectly smooth and level flooring.

Refer to chapter 3 – INSTALLATION to lower the supporting feet and complete the installation.

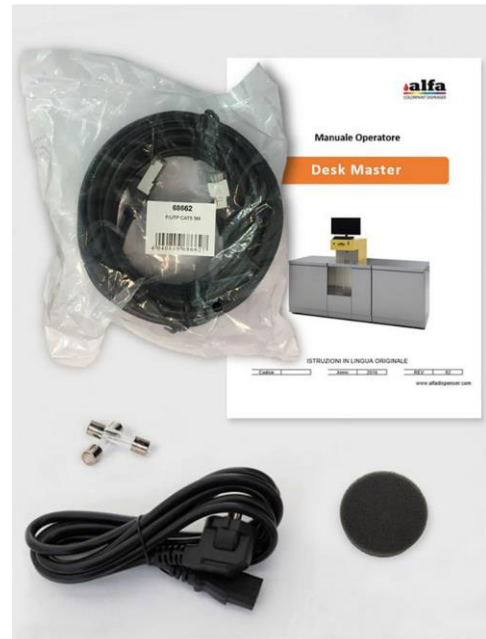
2.3. OPENING PACKAGE AND CHECKING THE CONTENT

After unpacking, make sure all parts are in place and that the machine does not show any internal or external damage or evident fault.

The supplied accessories are housed in a well-visible position.

Make sure all these accessories are provided:

- Power cable;
- Ethernet cable;
- User's manual;
- Spare fuse kit;
- Autocap sponge kit.



2.4. MOVING THE MACHINE

Desk must only be moved under conditions of maximum safety.

In order to move the machine with the cabinet, it is possible to raise the support feet and use the dedicated wheels.

IN ORDER TO AVOID THE RISK OF PAINTING SPILLS INSIDE THE MACHINE, NEVER MOVE THE MACHINE WITH THE COLORANT CIRCUITS FULL.

BEWARE OF ANY STEPS OR IRREGULARITIES IN THE FLOORING/TERRAIN THAT COULD RESULT IN SUDDEN STOPPAGES, AS THESE COULD CAUSE MACHINE TO BECOME UNBALANCED. ALWAYS PROCEED AT A LOW SPEED WITH TWO PEOPLE HANDLING THE MACHINE AT ALL TIMES.

For bigger movements, it is necessary to use a suitable lifting mean. In this case, proceed as follows:

- Switch the machine off and disconnect all electric connections (power supply, ethernet, etc.);
- remove PC, keyboard, monitor and any other device from the machine bearing surfaces;
- Push the machine on the forks of a forklift truck or a manual lift truck having a suitable capacity, after checking the weight of the configuration in section 1.5.4 of the operator's manual;

EMPTY ALL TANKS OR BRING THEM TO MINIMUM LEVEL BEFORE LIFTING AND/OR MOVING THE MACHINE.

LIFT THE MACHINE CAREFULLY, TAKING CARE TO MAKE SURE THAT IT IS GRIPPED PROPERLY AND IS NOT AT RISK OF TIPPING OVER

- Handle the machine using the forklift truck and position it in the required space.

Always place the machine on a surface suitable for sustaining its weight or on perfectly smooth and level flooring.

Once the movement has been completed, lower the support feet to stabilise the machine and reconnect the electrical circuits. Use a spirit-level to level the machine.